

FO502T" E95500T

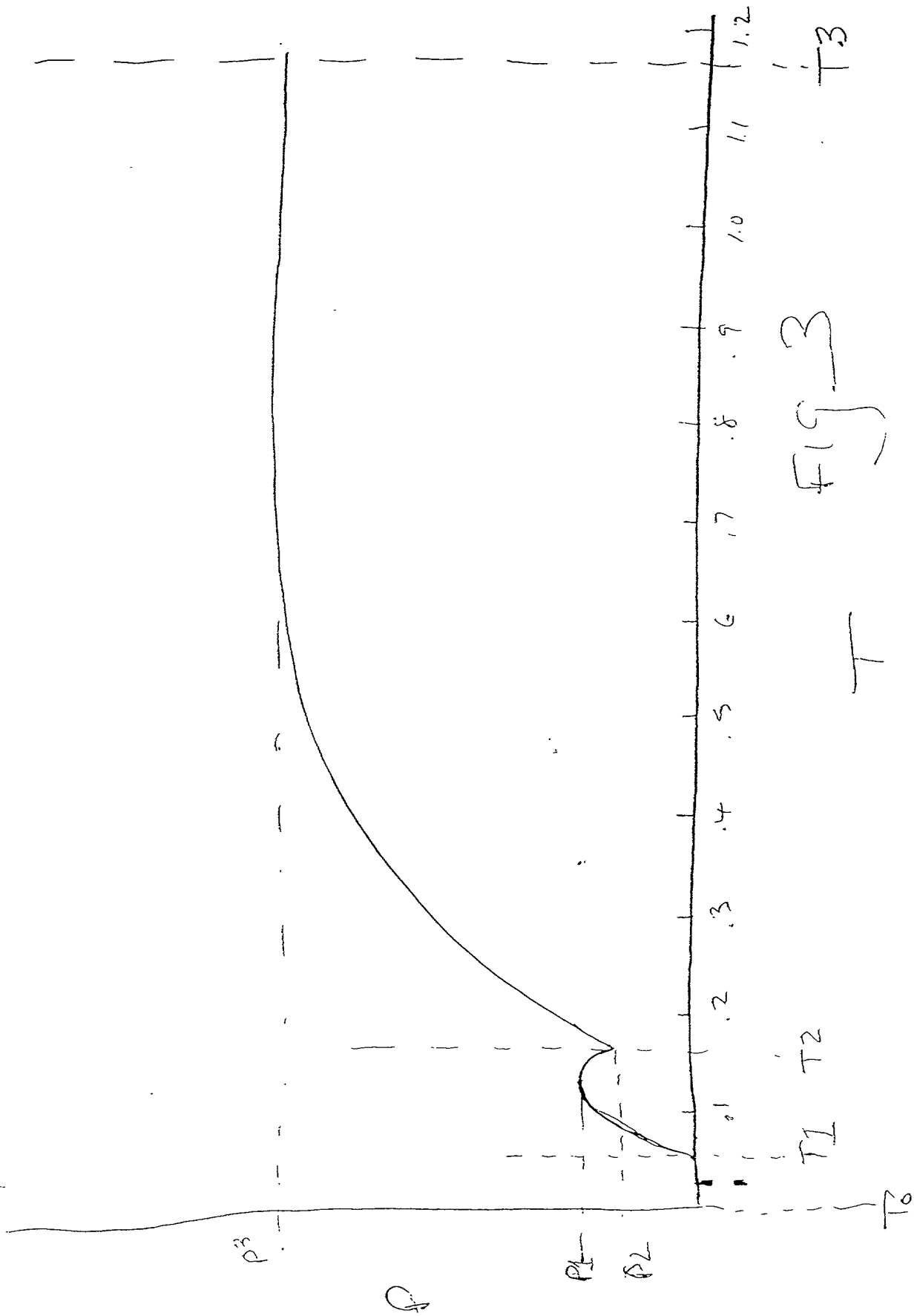
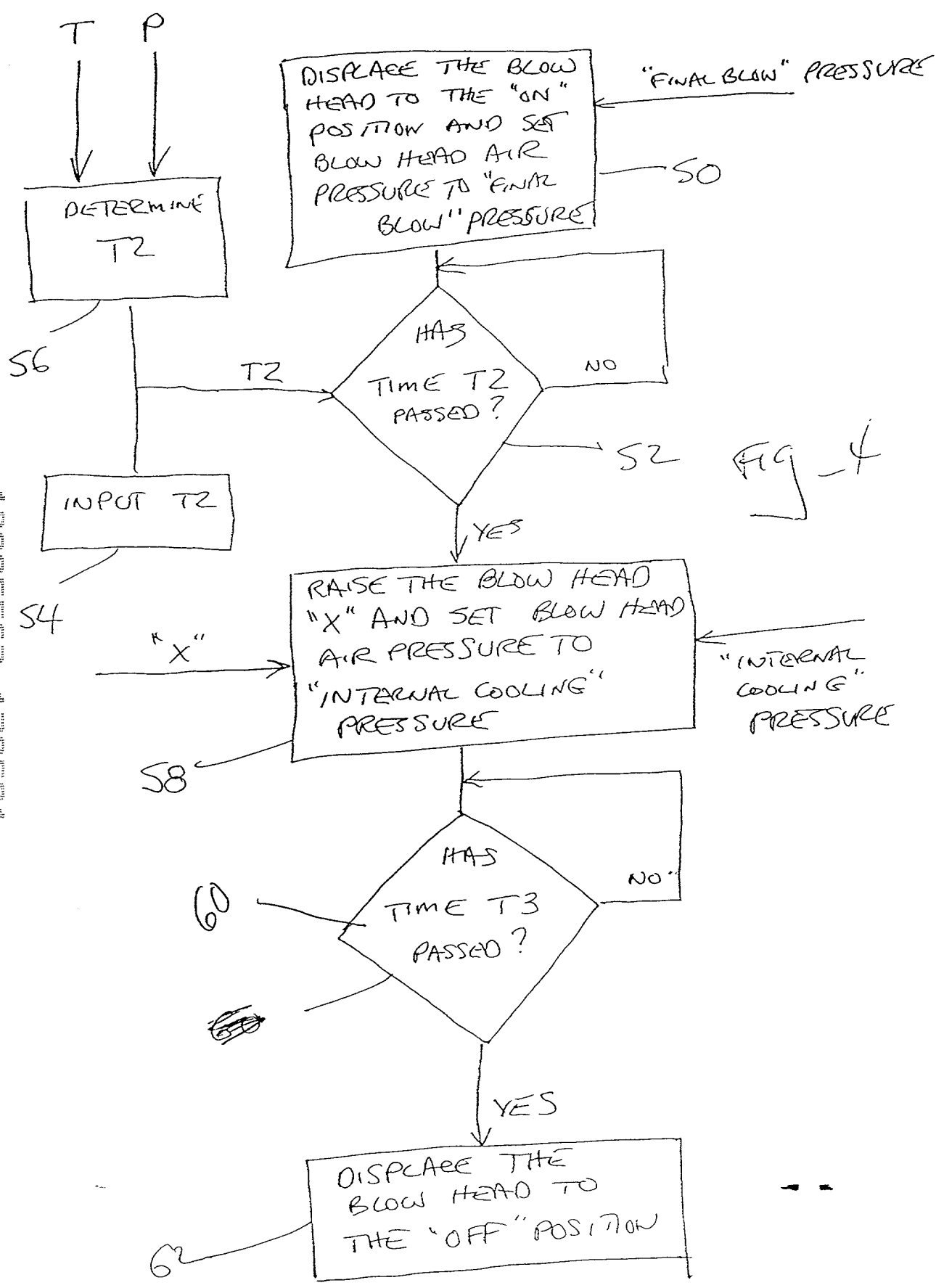
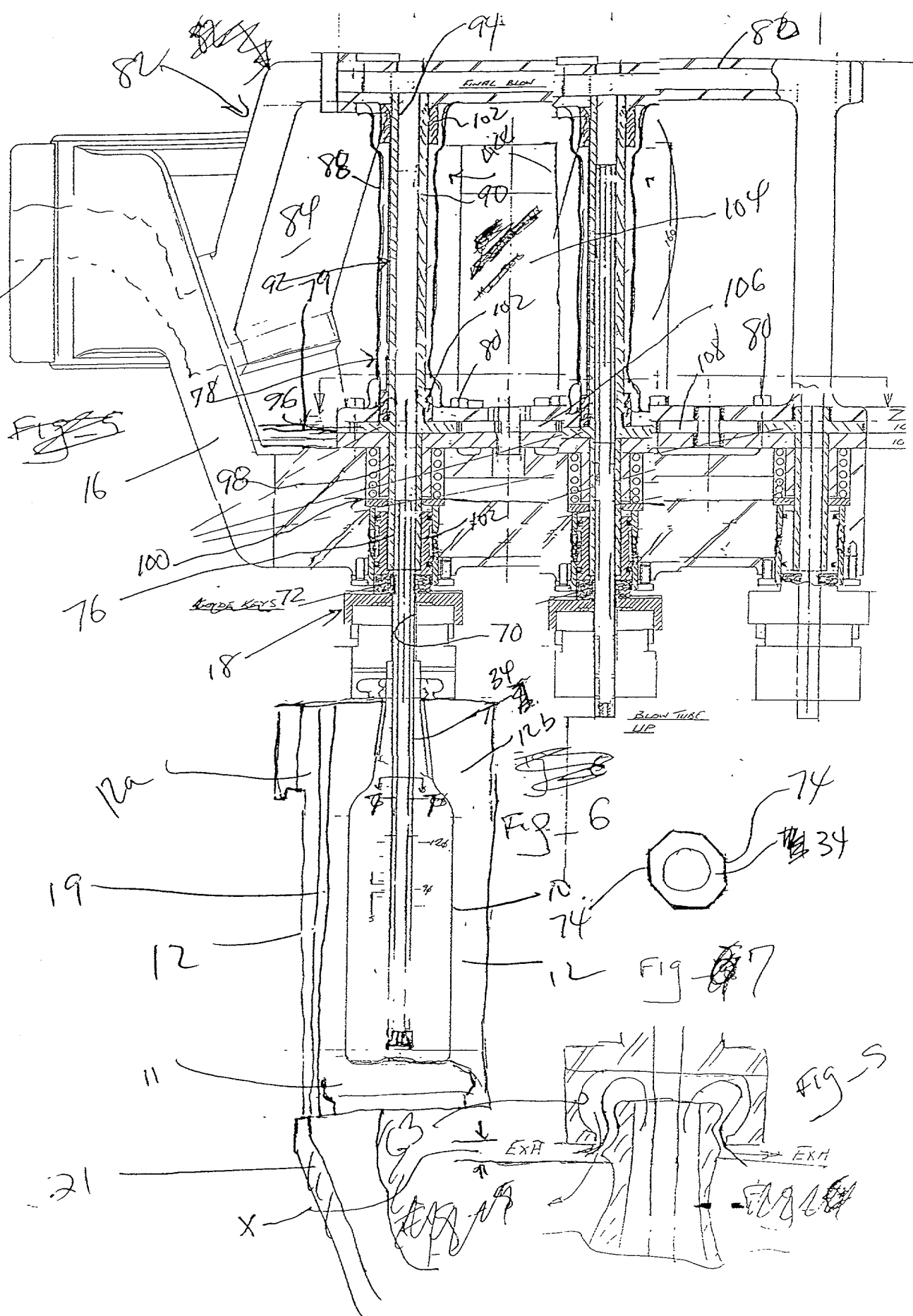


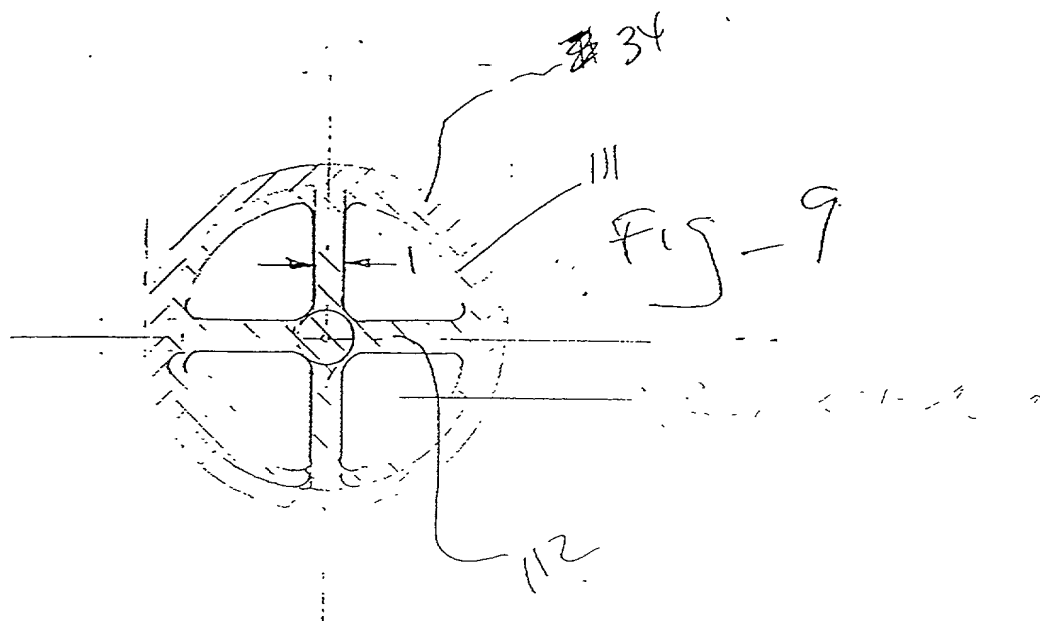
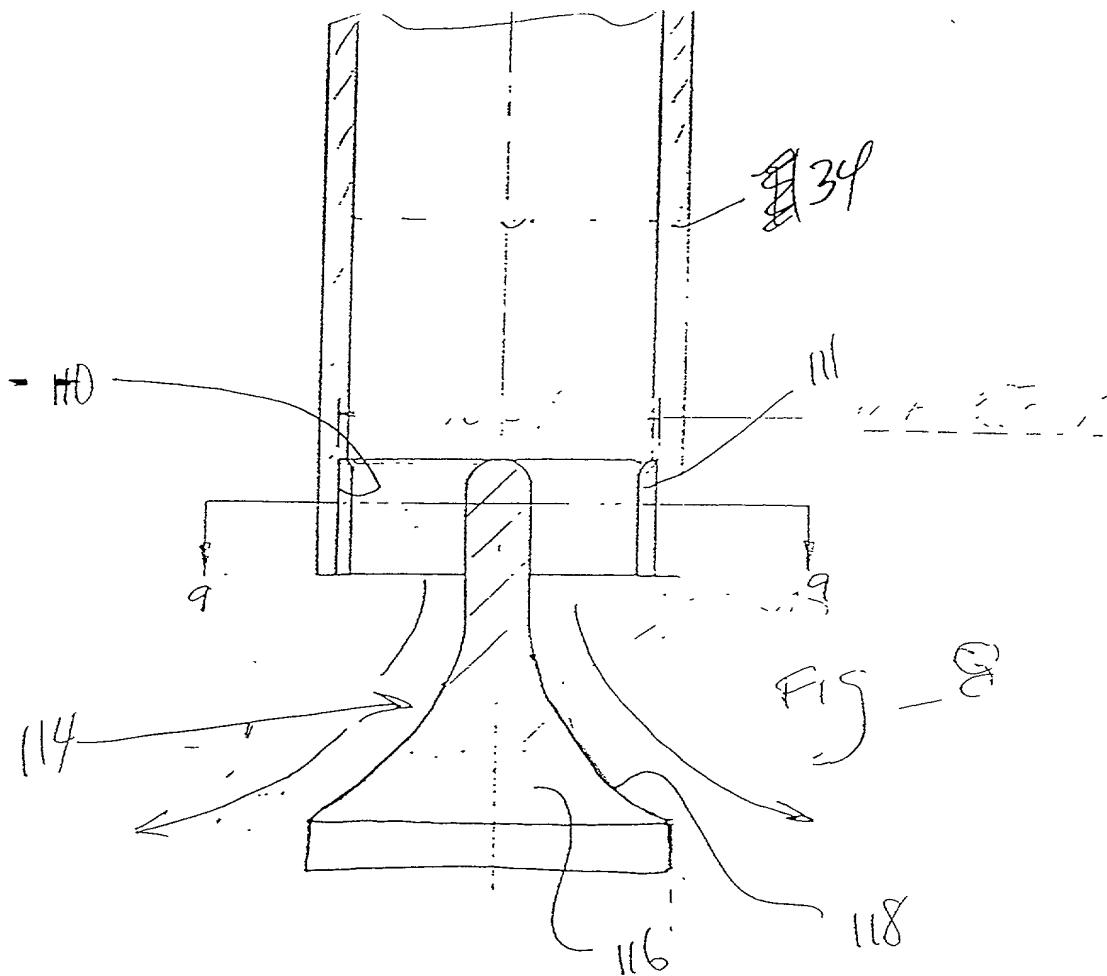
FIG-3

1006563 120501





10005563 120501



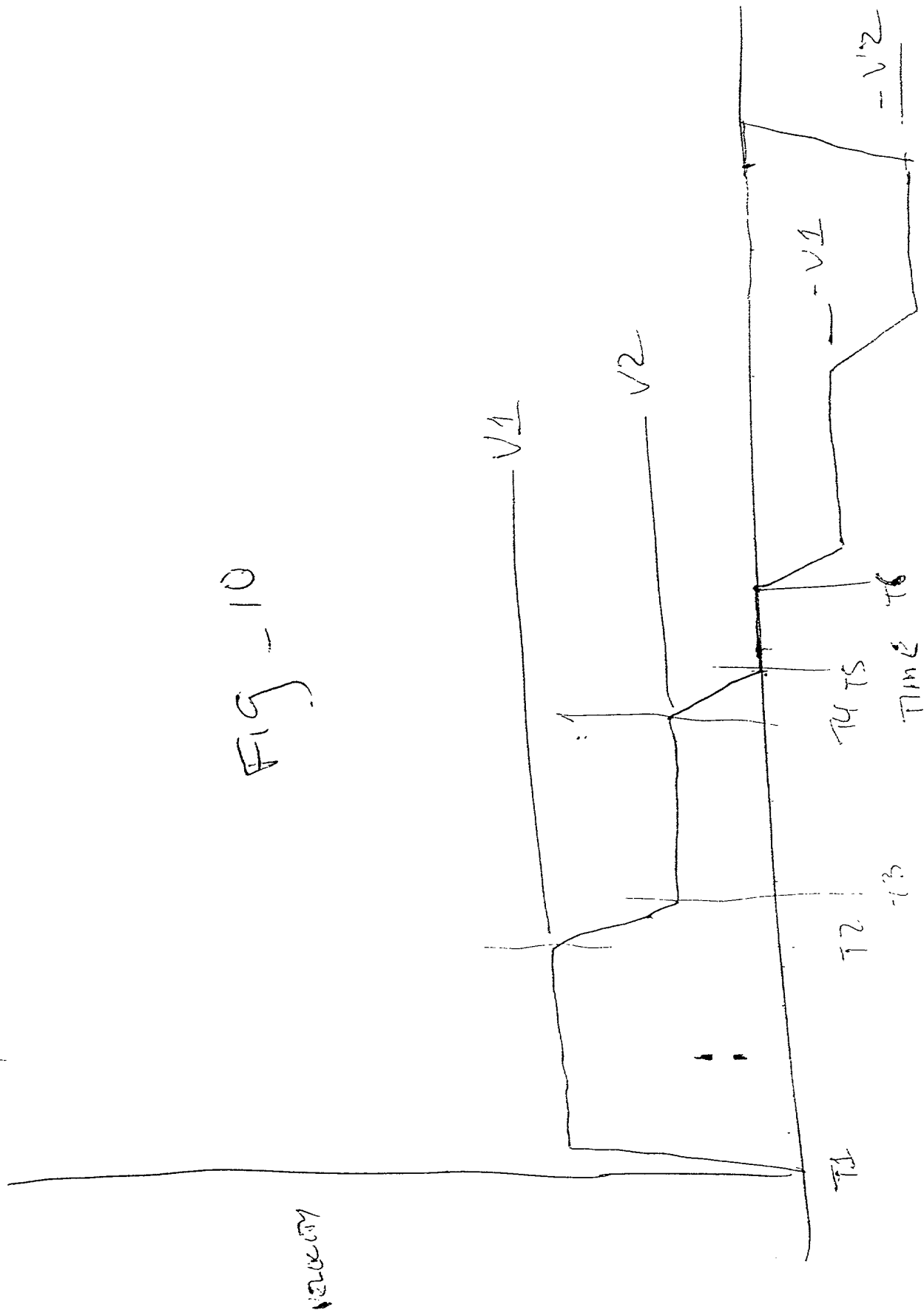
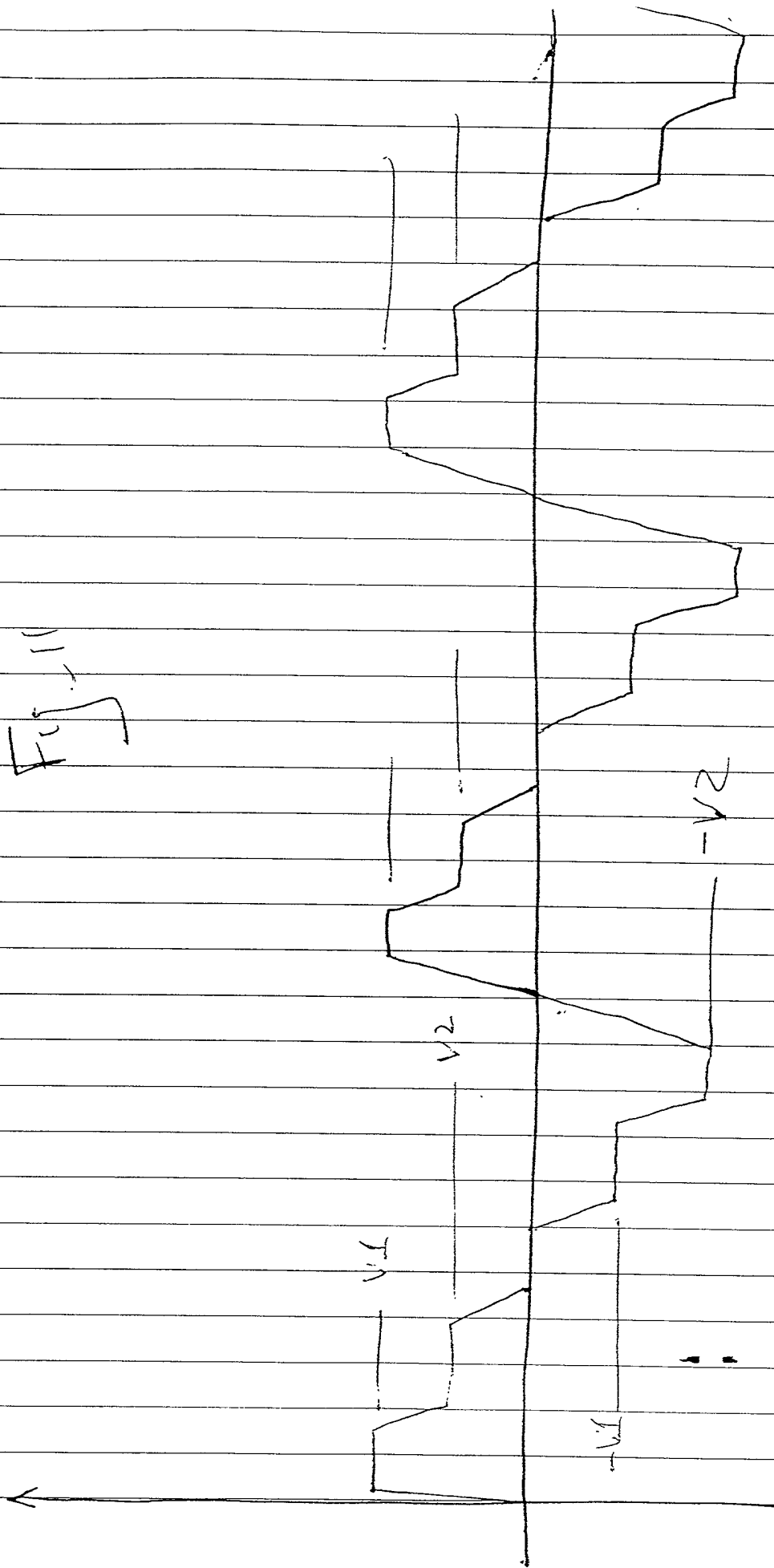
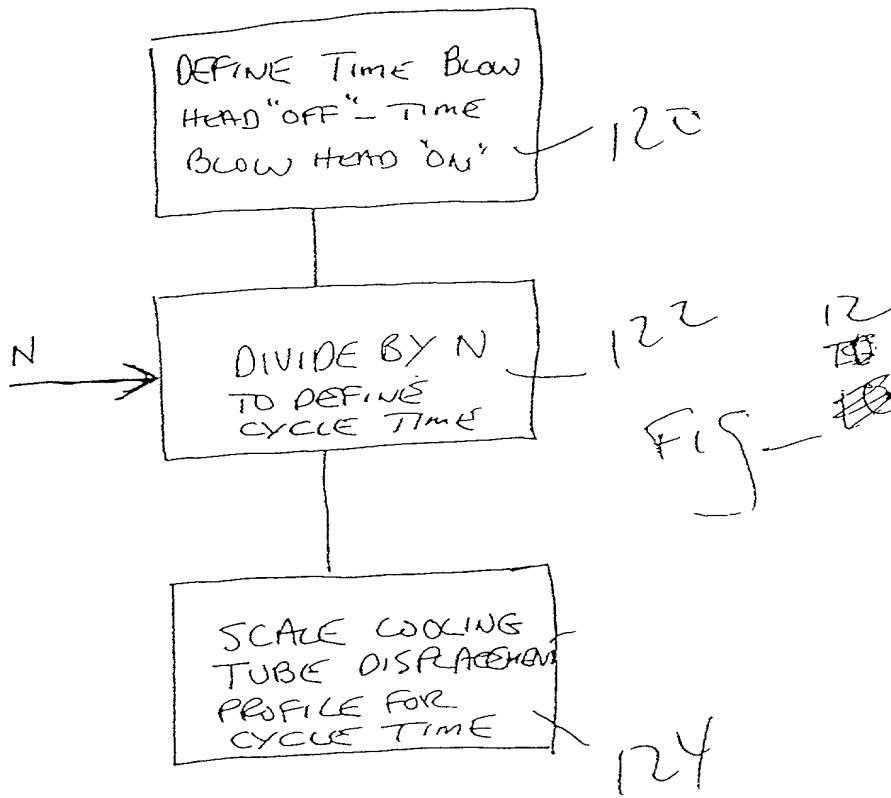


Fig - 10

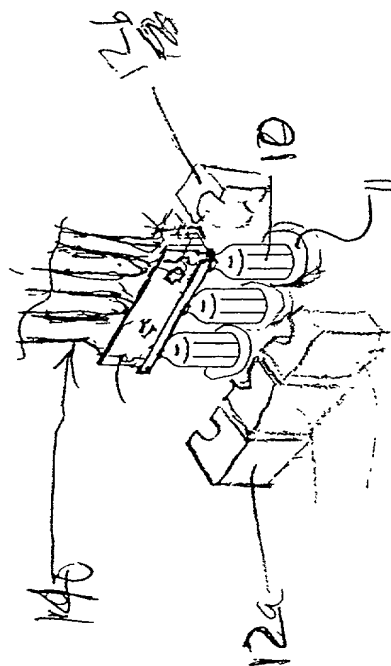
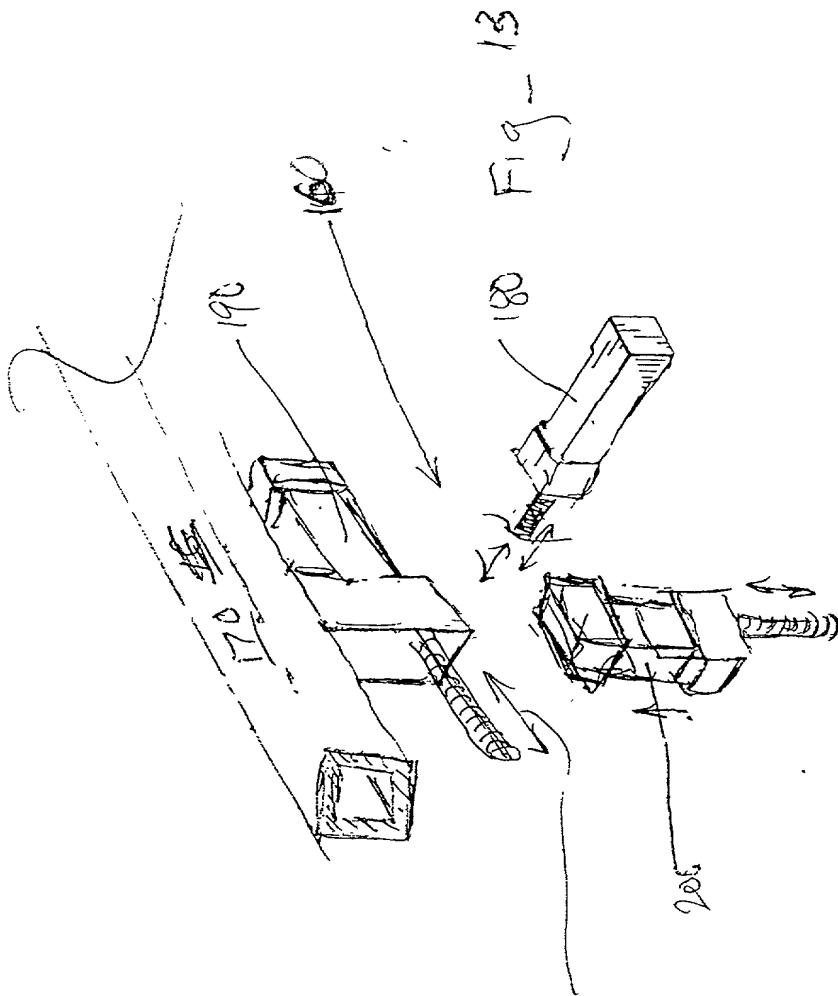
Fig. 11



1000553 120501







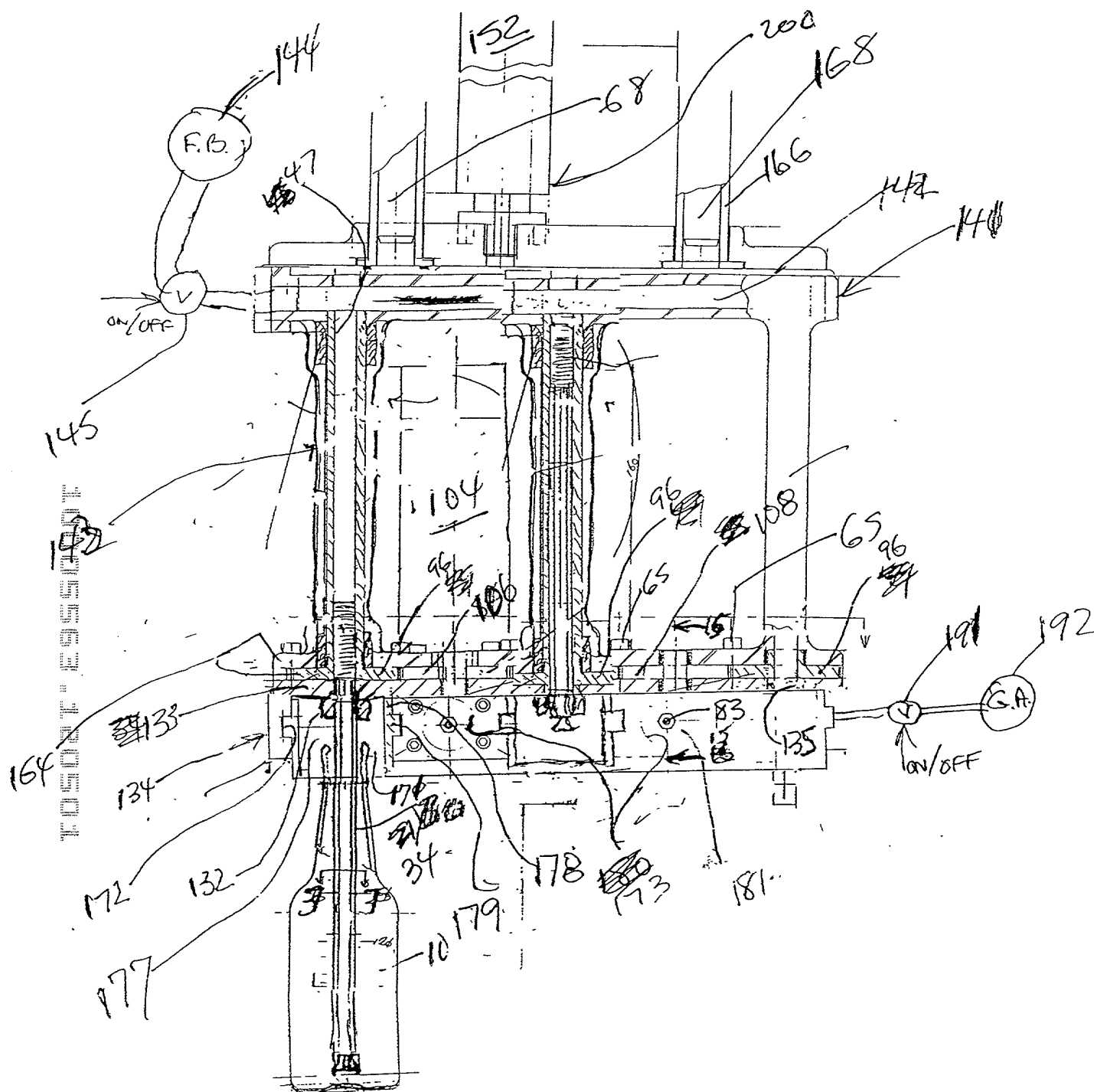
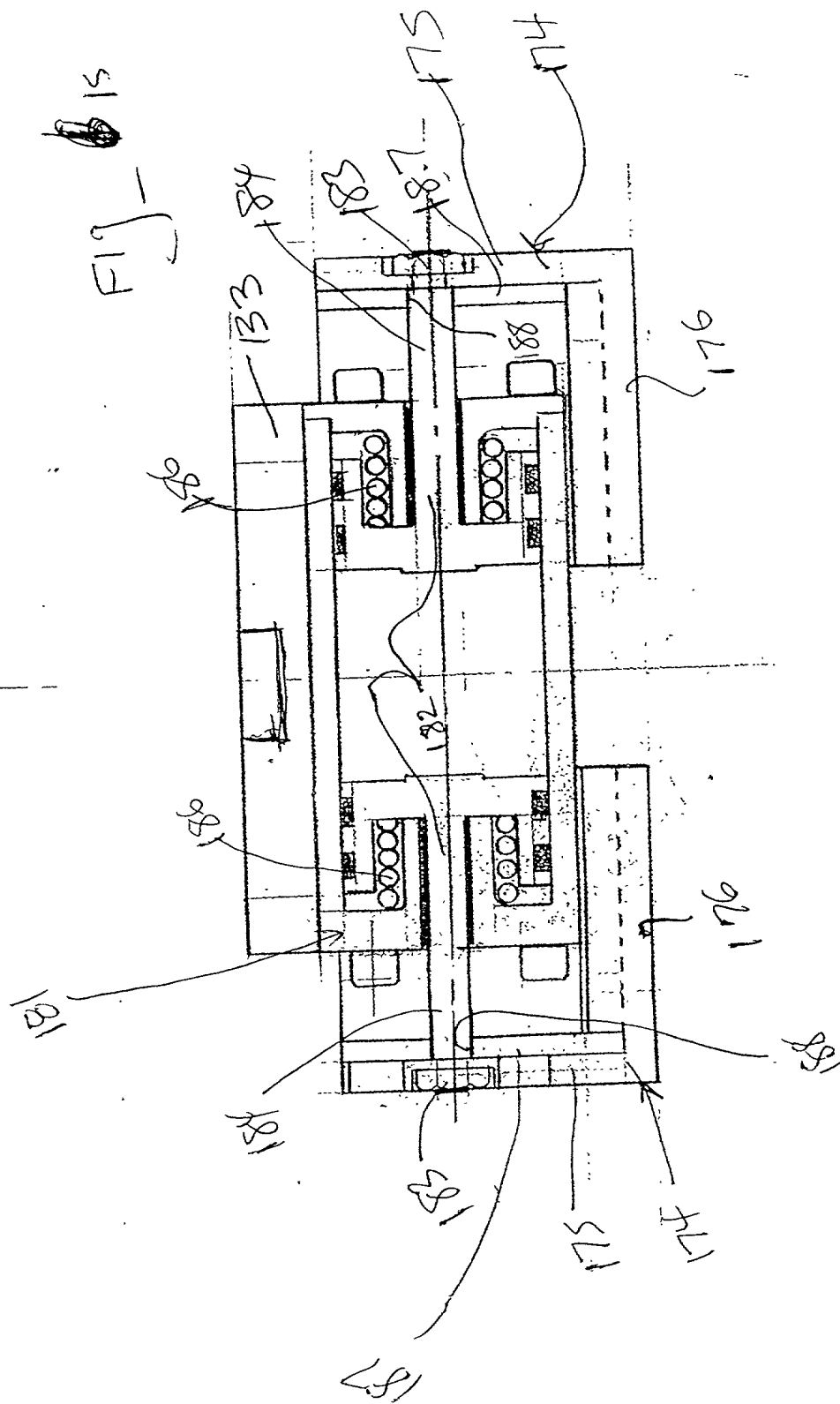
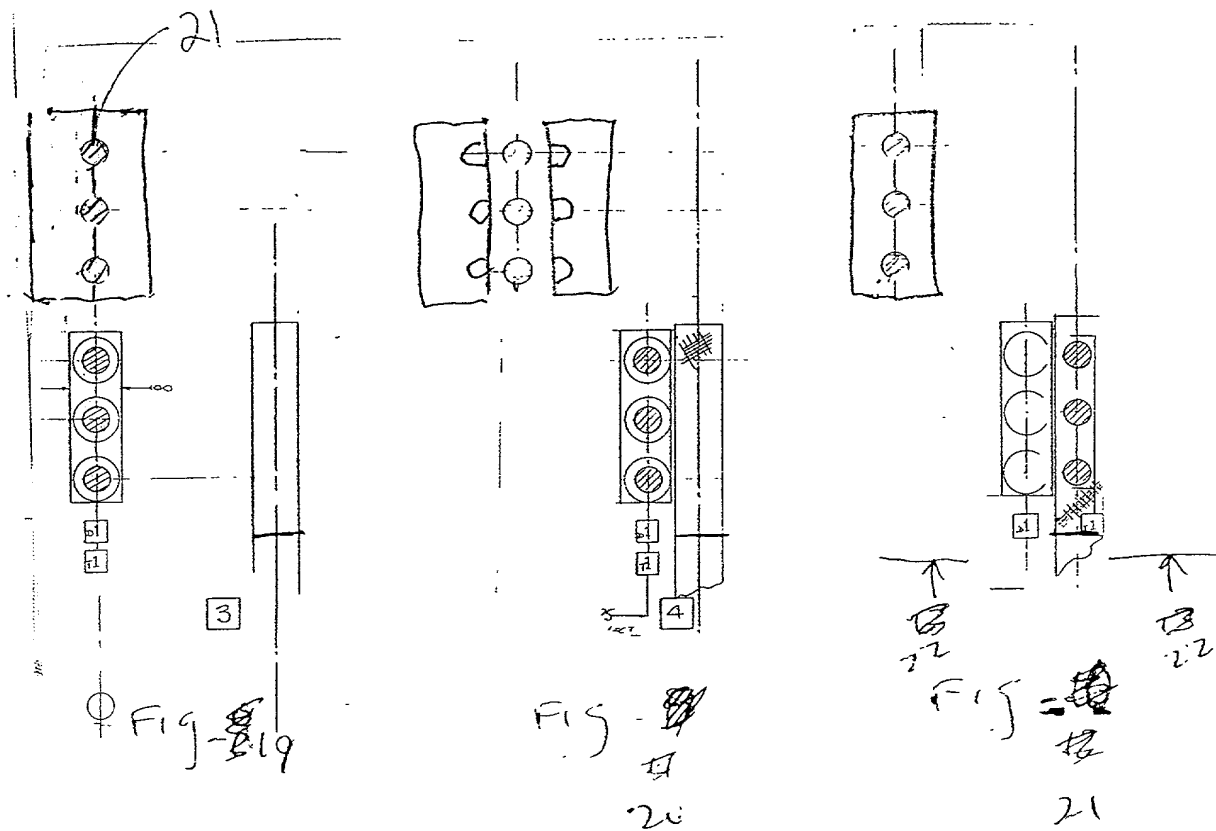
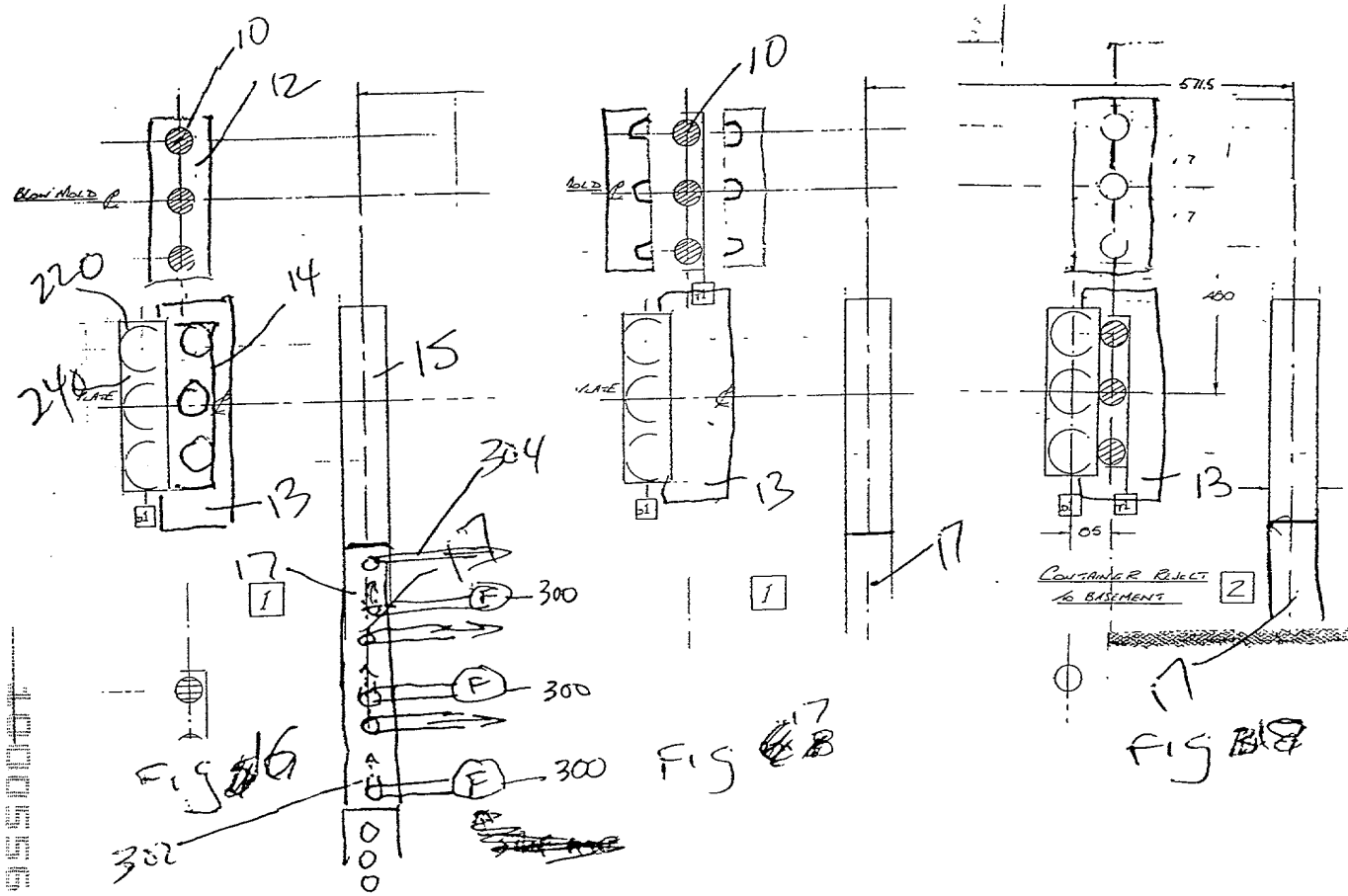
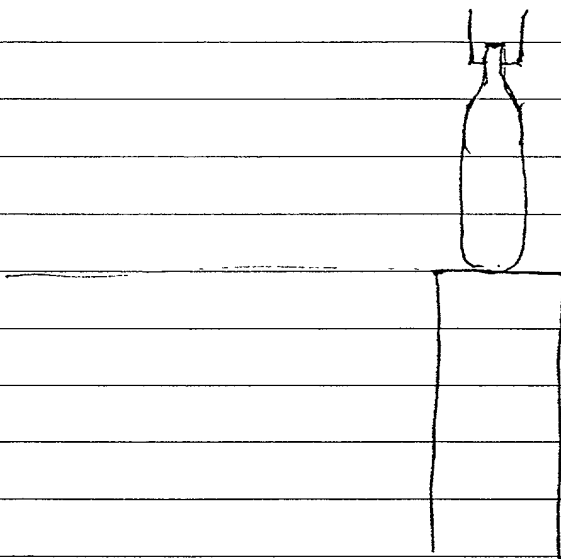
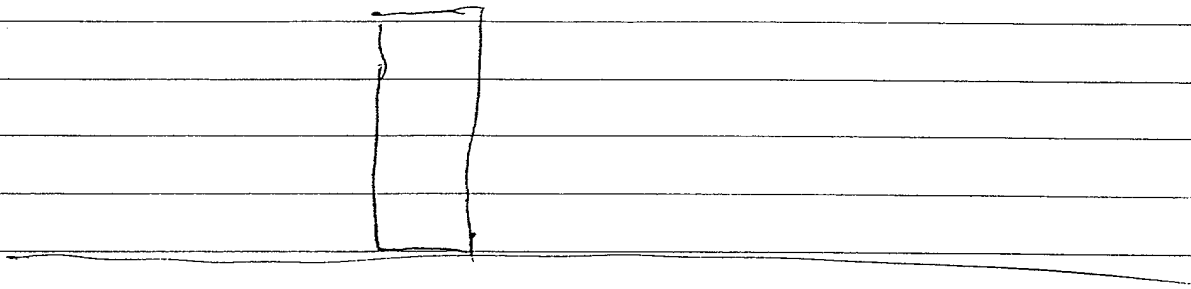


FIG - 14







1000553 120501

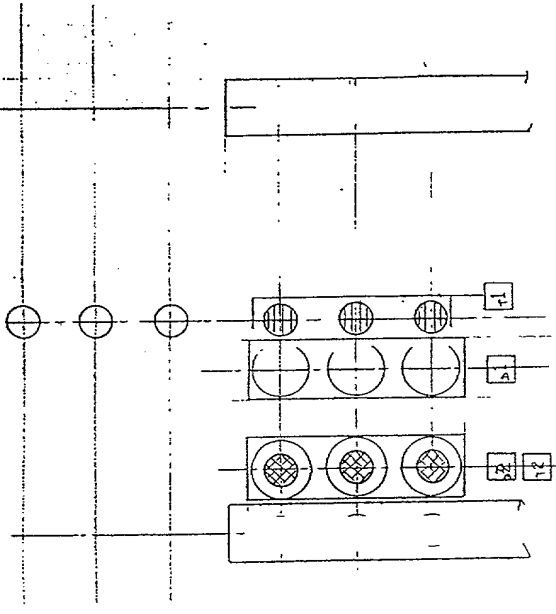


Fig. 15-25

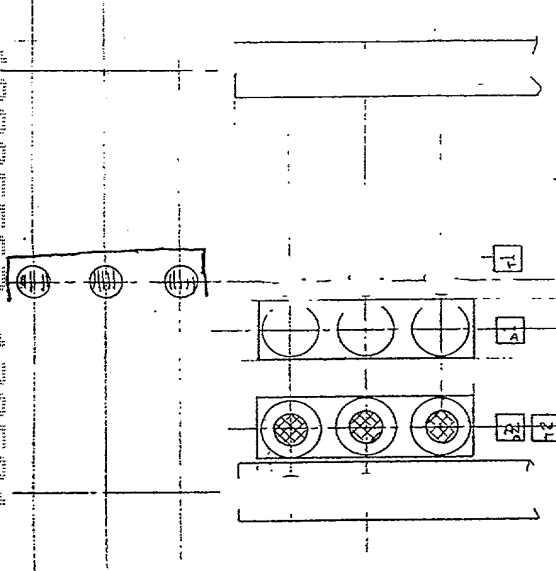


Fig. 15-26

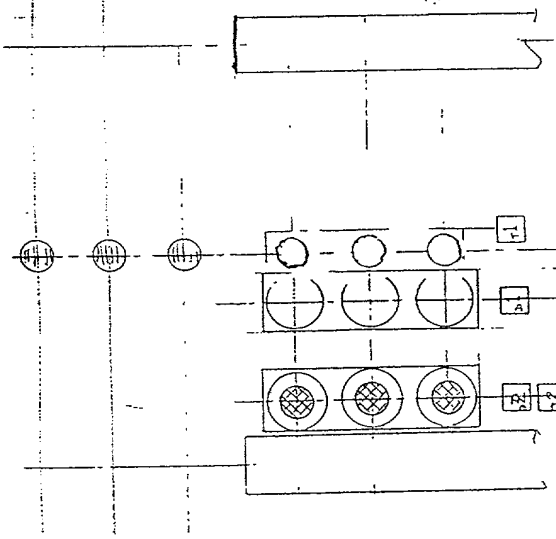


Fig. 15-27

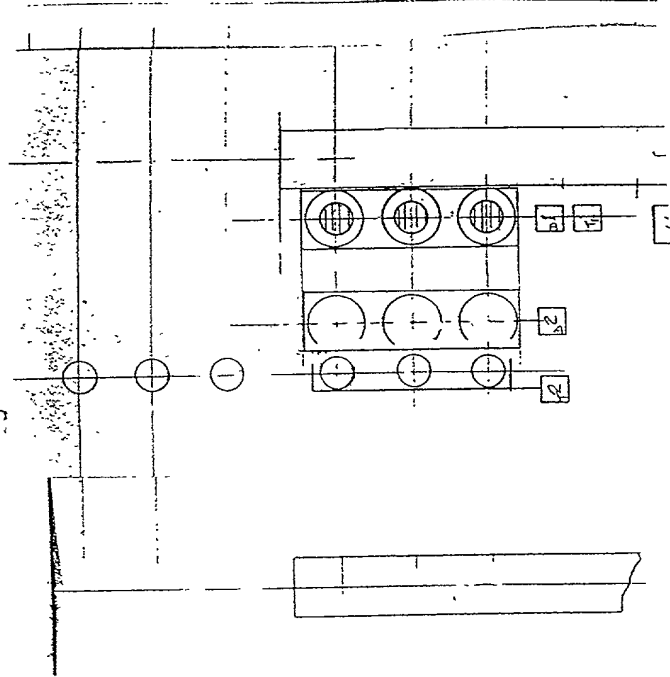


Fig. 15-28

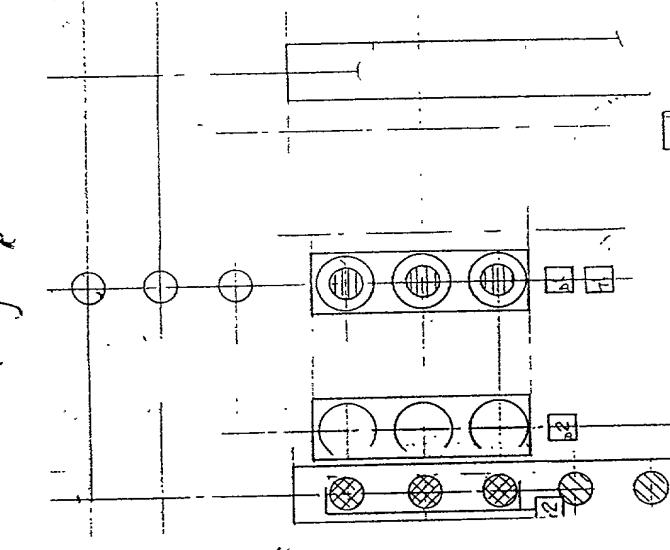


Fig. 15-29

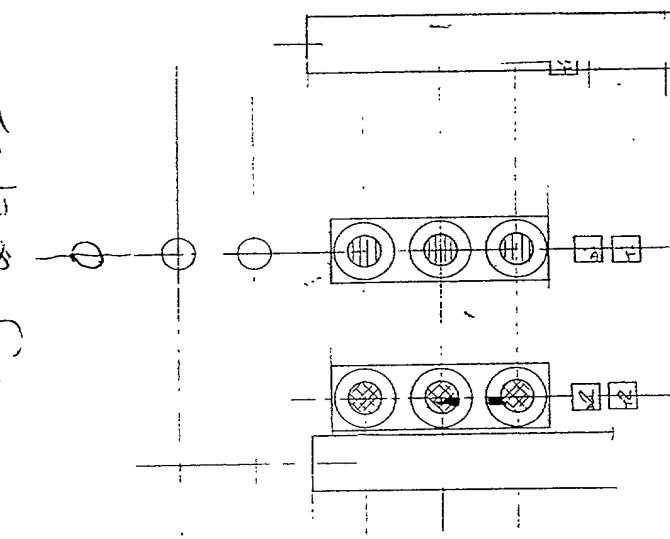
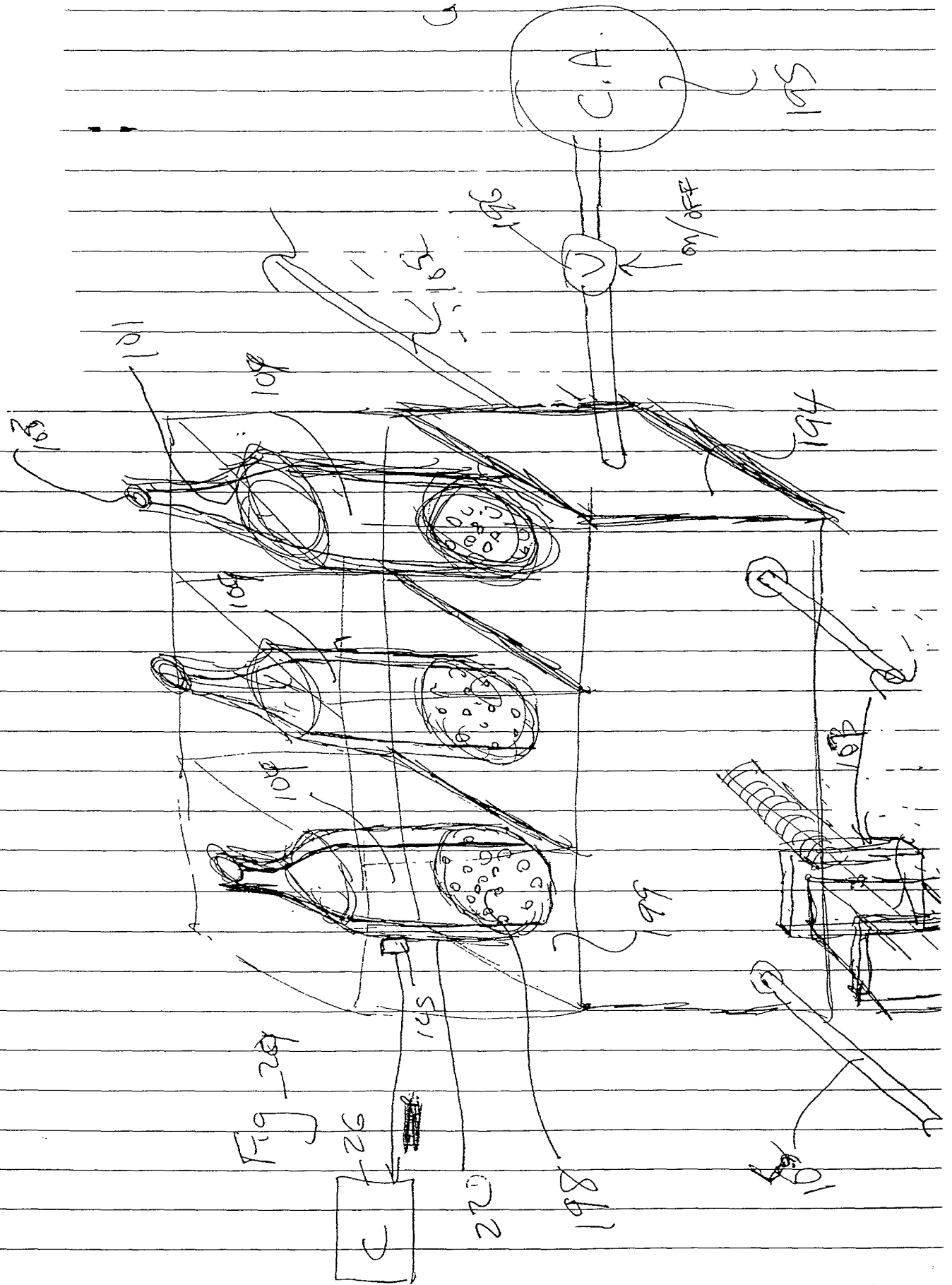


Fig. 15-30

FIG. 1



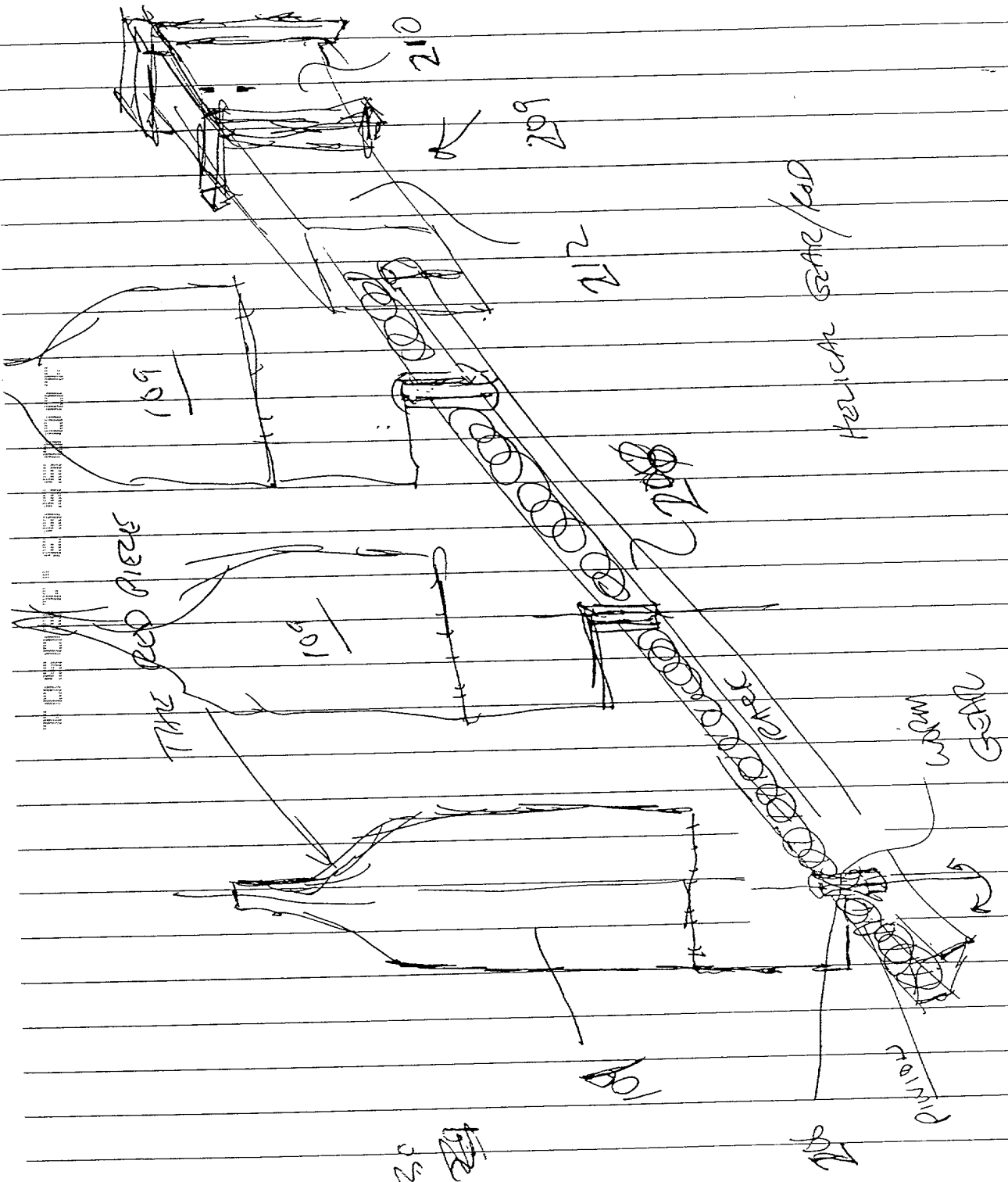
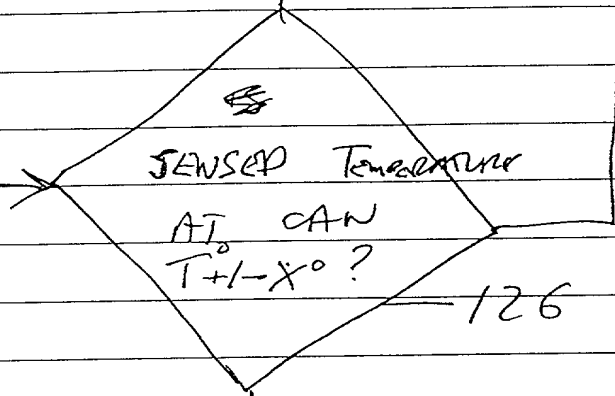


Fig - 23



- $T_0$
- $X^0$



126

NO

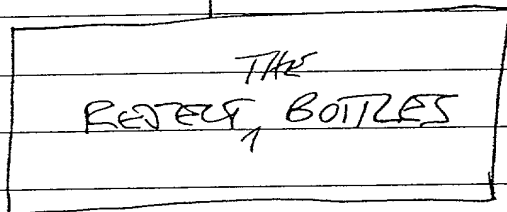


Fig - 31

1000563-1000

FIGURE 32

Fig - 32

THICKNESS  
QUANTITY

BLOW FORMING

ANNULING POINT

THICKNESS  
QUANTITY  
11/16" MIN 15/16"

DECILING TUNNEL

BLOW  
MOLD